





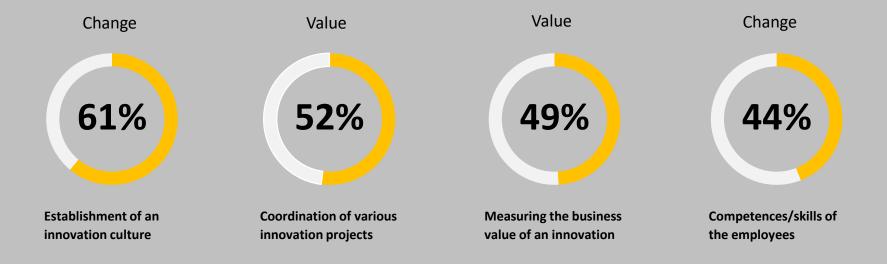








## CHALLENGES IN THE REALIZATION OF INNOVATION















## You really need to want this













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